StrongHandTools® .com



2018 METRIC CATALOG



We are dedicated to helping you work safely, efficiently, comfortably, and cost effectively.

We're on a mission to make "Better Tools at Better Prices." For over 35 years we have communicated with welders and craftsmen to develop innovative, quickacting clamping tools that allow you to create a "proper" setup as the foundation for safe, and efficient work in welding, assembly, and repair applications. We've re-engineered traditional tools such as: Sliding Arm Clamps, Magnetic Welding Squares, Pliers, and Vises for improved performance in clamping and fixturing.

Strong Hand Tools Features and Benefits:

Our tools are multi-functional, and adaptable for all types of workholding in welding, assembly, and repair operations.

All Strong Hand Tools are "Quick Acting" for fast setup and affordably priced to fit any budget.

We remain dedicated to designing the most innovative, time-saving, moneysaving workholding tools to improve your efficiency, productivity, and profitability.

Find your local Strong Hand Tools Distributor at:

www.StrongHandTools.com.







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Operating Accessories & Tooling Components www.valtrainc.com



Toggle Clamps & Latches www.goodhandinc.com

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WELDING CLAMPS

- 4-in-1™ Clamps
- 6 **Utility Clamps**
- 8 Ratchet Action Clamps
- 8 MagSpring ``Clamps"
- Pipe Alignment Clamps
- Pipe Fit-up Clamps



MAGNETIC SQUARES

- **10** Adjust-0™ Magnet Squares
- 11 Adjust-0™ Dual Switch Magnets
- **11** Adjust-O™ Angle Magnets
- **12** A-Frame Heavy Duty Magnet
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- 13 XYZ 3-Axis Magnets



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"THIRD-HAND" CLAMPS

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- **36** Hold Down Clamps
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NOMAD™ WELDING TABLES



ACCESSORIES & REPLACEMENT PARTS 40



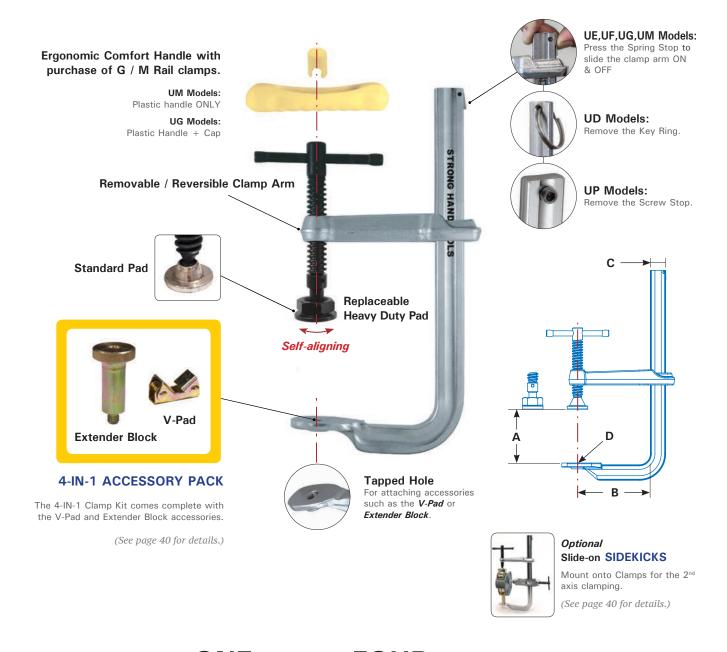
OTHER PRODUCT LINES 42

^{*} All products, product specifications and data are subject to change without notice to improve reliability, function, design or otherwise.



4-IN-1[™] **Utility Clamping System** *The most versatile Sliding Arm Clamps in the market.*





ONE Clamp... **FOUR** functions.

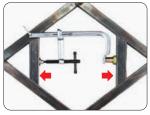
The strong, economical 4-IN-1 Utility Clamps adapt to serve four different applications.



1. Standard Sliding Arm Clamps are 10x faster than a C-Clamp!



2. Pipe Add the exclusive V-Pad to create a Pipe Clamp!

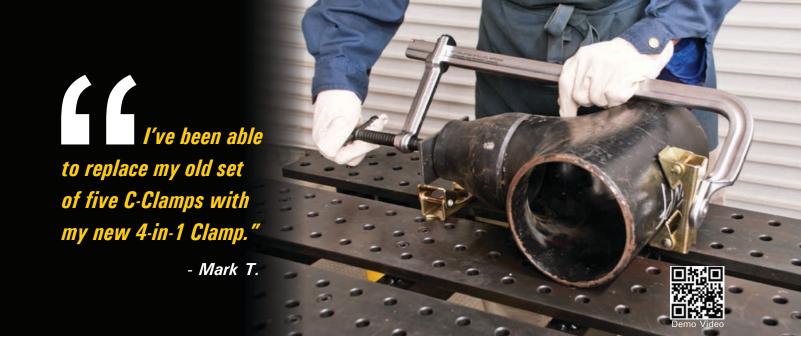


3. Spreader Reverse the clamp arm and create a Spreader Clamp.



4. Step-Over Add the Extender Block to create a Step-Over Clamp.

4



4-IN-1™ UTILITY CLAMPING SYSTEM

Part No.	Capacity - A (mm)	Throat Depth - B (mm)	Clamping Pressure (kg)	Pads	Rail Size - C (mm)	Tapped Hole - D	Weight (kg)
UD45M-C3	114	83	227	Standard	16 x 8	M8	0.6
UD65M-C3	165	83	227	Standard	16 x 8	M8	0.7
UF65M-C3	165	120	454	Standard	22 x 11	M10	1.3
UG85M-C3	216	120	544	Standard	25 x 12	M10	1.9
UG125M-C3	318	120	544	Standard	25 x 12	M10	2.1
UG1257M-C3	318	180 *Deep Throat	363	Standard	25 x 12	M10	2.9
UM85PM-C3	216	140	1,089	Standard	30 x 14	M10	3.0
UM105PM-C3	267	140	1,089	Standard	30 x 14	M10	3.4
UM125M-C3 *BEST SELLER	318	140	1,089	Heavy Duty	30 x 14	M10	3.5
UM165M-C3	419	140	1,089	Heavy Duty	30 x 14	M10	4.0
UM205M-C3	521	140	1,089	Heavy Duty	30 x 14	M10	4.5
UP205M-C3	521	180 *Deep Throat	2,177	Heavy Duty	40 x 19	M10	7.3

HEAVY DUTY

Clamping Pressure: 2,177 kg



* Heavy Duty Replaceable Pads

Part No.	Capacity - A (mm)	Throat Depth - B (mm)	Clamping Pressure (kg)	Rail Size - C (mm)	Tapped Hole - D	Weight (kg)
UP125M	318	180	2,177	40 x 19	M10	5.6
UP165M	419	180	2,177	40 x 19	M10	6.2
UP205M	521	180	2,177	40 x 19	M10	6.8
UP245M	622	180	2,177	40 x 19	M10	7.5
UP405M	1,020	180	2,177	40 x 19	M10	10.0
UP605M	1,537	180	2,177	40 x 19	M10	12.7

REGULAR DUTY

Clamping Pressure: 1,089 kg



* Heavy Duty Replaceable Pads

Part No.	Capacity - A (mm)	Throat Depth - B (mm)	Clamping Pressure (kg)	Rail Size - C (mm)	Tapped Hole - D	Weight (kg)
UM65M	165	140	1,089	30 x 14	M10	2.5
UM85M	216	140	1,089	30 x 14	M10	2.7
UM105M	267	140	1,089	30 x 14	M10	2.9
UM125M	318	140	1,089	30 x 14	M10	3.2
UM165M	419	140	1,089	30 x 14	M10	3.5
UM205M	521	140	1,089	30 x 14	M10	4.0

REGULAR DUTY

Clamping Pressure: 1,089 kg Standard Pads



Part No.	Capacity - A (mm)	Throat Depth - B (mm)	Clamping Pressure (kg)	Rail Size - C (mm)	Tapped Hole - D	Weight (kg)
UM85PM	216	140	1,089	30 x 14	M10	2.9
UM105PM	267	140	1,089	30 x 14	M10	3.0
UM125PM	318	140	1,089	30 x 14	M10	3.1



LIGHT & MEDIUM DUTY

Clamping Pressure: 230 - 544 kg Standard Pads



UD Series with Key Ring Stop



UE, UF, UG Series with Spring Stop

Part No.	Capacity - A (mm)	Throat Depth - B (mm)	Clamping Pressure (kg)	Rail Size - C (mm)	Tapped Hole - D	Weight (kg)
UD45M	114	83	227	16 x 8	M8	0.4
UD65M	165	83	227	16 x 8	M8	0.5
UD85M	216	83	227	16 x 8	M8	0.6
UE85M	216	100	390	20 x 10	M10	1.1
UE125M	318	100	390	20 x 10	M10	1.2
UF65M	165	120	454	22 x 11	M10	1.1
UF100M	254	120	454	22 x 11	M10	1.3
UG85M	216	120	544	25 x 12	M10	1.6
UG125M	318	120	544	25 x 12	M10	1.8
UG205M	521	120	544	25 x 12	M10	2.2
UG1257M	318	180 * Deep Throat	363	25 x 12	M10	2.7
UG1657M	419	180 * Deep Throat	363	25 x 12	M10	3.0

J-CLAMP STEP-OVER



UD, UF, UG Series



* Heavy Duty Replaceable Pads

Part No.	Capacity - A (mm)	Throat Depth - B (mm)	Clamping Pressure (kg)	Rail Size - C (mm)	Tapped Hole - D	Weight (kg)
UD45JM	114	83 (50)	227	16 x 8	M10	0.6
UF100JM	254	120 (75)	454	22 x 11	M10	1.5
UG105JM	267	120 (75)	544	25 x 12	M10	2.3
UM125JM	318	140 (120)	1,089	30 x 14	M10	3.7
UM205JM	521	140 (120)	1,089	30 x 14	M10	4.2

RATCHET ACTION UTILITY CLAMPS

Ratchet mechanism ensures rapid, vibration and torsion resistant clamping.

- Quick to setup, unlock, and remove in high volume clamping applications.
- Even clamping pressure. Ideal for repetitive clamping setups.

Part No.	Capacity (mm)	Clamping Pressure (kg)	Rail Size (mm)	Weight (kg)
UF65RM	180	454	22 x 11	1.2
UF100RM	254	454	22 x 11	1.3
UF100JRM	254	454	22 x 11	1.4
UG85RM	216	544	25 x 12	1.6
UG125RM	318	544	25 x 12	2.2
UG205RM	521	544	25 x 12	2.6



MAGSPRING™ CLAMPS

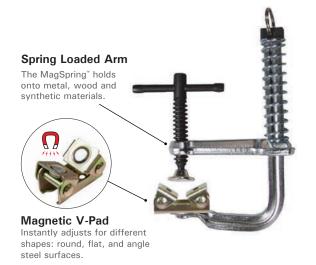
The spring-loaded, one-handed clamp with quick-set V-Pad.

The Spring Arm in conjunction with the V-Pad allows users to free up one hand to position the workpiece.









Part No.	Capacity (mm)	Throat Depth (mm)	Clamping Pressure (kg)	Tapped Hole (mm)	Weight (kg)
UBV65M	115	64	140	M6	0.4
UDV45M	75	83	227	M8	0.5
UDV65M	115	83	227	M8	0.5

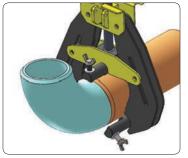
Pipe Alignment and Fit-up Clamps

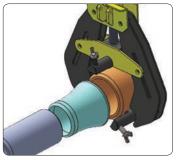
The efficient way to accurately fit-up round pipes for butt welding.

PIPE ALIGNMENT CLAMPS WITH QUICK-ACTING LEVER

The New Pipe Alignment Clamp with Quick-Acting Lever is a fast, accurate fit-up clamp with a rugged frame.

Get a well-balanced hold on the clamp with the two wide Grip Plates while pressing the Quick-Acting Lever. The screw smoothly glides up and down for fast jaw insertion and clamp removal after welding.





Pipe to Elbow

Pipe to Reducer

Part No.	Pipe Diameter Capacity (mm)	Weight (kg)
CPA60	50 ~ 152	5.0
CPA120	114 ~ 305	7.8

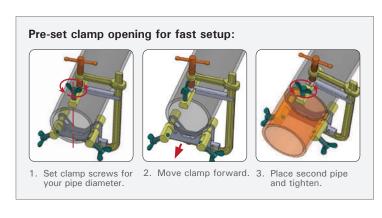


PRESS - SLIDE - SET
Wide Grip Plates make this Pipe Alignment



PIPE FIT-UP CLAMPS

A compact, light weight, portable clamp for the quick fit-up of round pipes and flanges for butt welding. Easy-to-Use design for the rapid, repeated loading and unloading of workpieces.



Part No.	Pipe Diameter Capacity (mm)	OAL (mm)	Weight (kg)
CPL45	50 ~ 100	240	1.3
CPL75	100 ~ 140	304	2.1



Adjust-O™ Magnet Squares

The original magnet squares featuring On/Off switches.





ADJUST-O™ MAGNET SQUARES

The fast & easy way to hold metal workpieces at 30°/ 60° , 45° , and 90° .

Turn the magnet Off or at the mid-point position when setting up, turn On when you're ready to work. Fast and safe set-up!

Ideal for round and square tubing, angle, and flat stock.

Easy to clean. Simply turn Off and wipe.







30°/60°

Part No.	Max. Pull Force (kg)	Dimension (mm)	Weight (kg)
MSA45	30	110 x 95 x 25	0.5
MSA46-HD	40	110 x 95 x 29	0.7
MSA47	35	150 x 130 x 32	1.0
MSA48-HD	75	150 x 130 x 35	1.4
MSA53-HD	65	150 x 130 x 35	1.4

^{*}Magnetic force is based on the longest side of Magnet with 10 mm thick steel.

THIRD-AXIS MAGNETIC POSTS

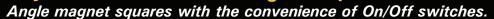
Optional accessory for ALL MSA Magnets

- Quickly and easily set-up 3-sided work such as tank and gusset.
- Use on either side of the magnet squares.



Holding a 3-Axis workpiece.

Adjust-O™ Dual Switch Magnet Squares





ADJUST-O™ 90° DUAL SWITCH MAGNET SQUARES

For professional jobs that demand strong hold down forces. Holds flat and round metal work pieces.

- Two On/Off switches for independent operation.
- Turn the magnets Off when setting up, turn On when you're ready to work. Easy and safe set-up!
- Machined flat and V-surfaces are ideal for round and square tubing, angle, and flat stock.







MS2-90 120 kg Max. pull force



2 x ON/OFF Switch



V-Groove
For holding round
& flat stock.



Part No.	Max. Pull Force (kg)	Dimension (mm)	Weight (kg)
MS2-80	55	152 x 152 x 38	1.2
MS2-90	120	197 x 197 x 48	2.7

^{*}Magnetic force is based on 10 mm thick steel.

ADJUST-O™ ANGLE MAGNET

- Adjustable from 30° 275° with two On/Off switches.
- Machined flat surfaces and nickel/chrome body.
- V-Groove surfaces securely hold round and square tubing, angle, and flat stock.



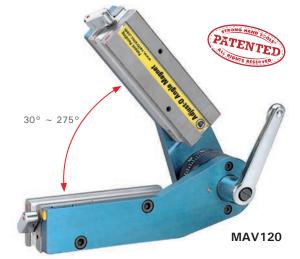
Machined V-Groove
For holding round & flat stock.



Calibration w/ Vernier



2 x ON/OFF Switch



Part No.	Angles	Max. Pull Force (kg) Dimension (mm)		Weight (kg)
MAV120	30° ~ 275°	50	197 x 197 x 95	2.4

^{*}Magnetic force is based on 10 mm thick steel.





A-FRAME HD MAGNET

New for large and heavy stock holding.

Larger / wider magnets with large contact surface and stability. ON/OFF switches function with weaker force when lever at **mid-position**, for adjustment / placement of parts.





Part No.	Part No. Max. Pull Force TOTAL (kg)		Weight (kg)
MS2-300	120	330 x 330 x 32	4.0

STANDARD MAGNET SQUARES

Holding at multiple angles while soldering, brazing, and welding at 30°/60°, 45°, and 90°.

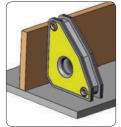
- · Center hole for easy handling.
- · Aluminium enclosed for easier cleaning.

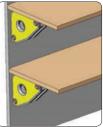


Part No.	Angles	Max. Pull Force (kg)	Dimension (mm)	Weight (kg)
MS346C	30°/60°, 45°, 90°	40	113 x 98 x 23	0.8
MS45	45°, 90°	30	113 x 98 x 19	0.5
MS60	60°, 90°	25	113 x 98 x 19	0.5

^{*}Magnetic force is based on the longest side of Magnet with 10 mm thick steel.







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MINI MAGNET SQUARES

- Mini Magnets at just 58 mm in height provide low profile holding of stock in tight, hard to reach areas.
- Use as many as needed for light duty holding of stock at multiple points.
- Insert a screwdriver into the center hole to apply breakaway force.
- Full aluminum rim enclosure for easy cleaning.

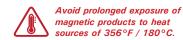


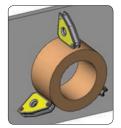


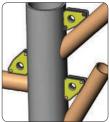
MS350A Multi-Angle

Part No.	Angles	Max. Pull Force (kg)	Dimension (mm)	
MS346AT (Twin Pack)	30°/60°, 45°, 90°	10	59 x 50 x 16	0.3
MS346AK (6-Pack)	30°/60°, 45°, 90°	10	59 x 50 x 16	0.8
MS350A	30°/60°, 45°, 90°	13.6	86 x 75 x 16	0.3

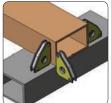








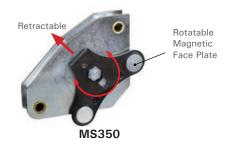




XYZ MAGNET SQUARES

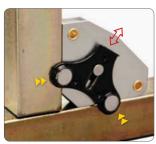
- Quickly & easily set-up 2 or 3-Axis workpieces, such as gussets and steel panels.
- Unique Magnetic Face Plate features two rare earth disc magnets for 3rd axis holding.
- Rotate and slide Magnetic Face Plate into position as needed for each unique applications.
- Use the face plate as an edge guide when joining square tubes and sheet metal.





Part No.	Angles	Max. Pull Force (kg)	Dimension (mm)	Weight (kg)
MST348 (Twin Pack)	30°/60°, 45°, 90°	10	59 x 50 x 22	0.3
MS350	30°/60°, 45°, 90°	13.6	86 x 75 x 16	0.3

^{*}Magnetic force is based on the longest side of Magnet with 10 mm thick steel.

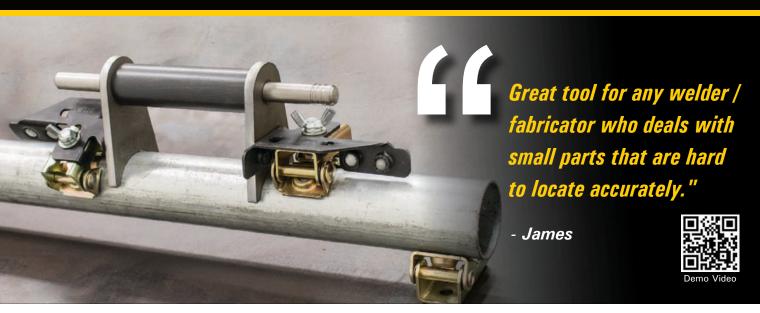


The face plate can be slid out of the boundary edges as edge guide.



Gusset Holding





The accurate, faster way to hold tabs in place for tack welding!

- Hold tabs, or any small metal pieces, parallel or perpendicular to the substructure.
- The Adjustable Magnetic V-shape base adjusts for different shapes: round, flat, angle metal surfaces.
- Remove the MagTab bracket to use the Adjustable Magnetic V-Pad for light duty holding of steel plates.

Weight (kg)

0.5

0.2



STRONGER FOR LARGER PARTS

MNT15 (JUMBO)

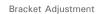
Part No.

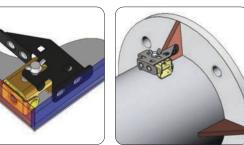


MFT10

Max. Pull Force (kg)







Gussets



Parallel / Perpendicular Tab

MNT15 130 x 110 x 48 15 MFT10 100 x 76 x 32 8

*Magnetic force is based on 10 mm thick steel.

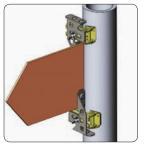
Dimension (mm)

New TWIN PACK Kits:

Part No.	Kit Contents	Weight (kg)
MNT28	2 x MNT15	1.0
MFNT27	MFT10 + MNT15	0.7
MFT23	2 x MFT10	0.5

Remove the MagTab bracket...

See page 15 for more applications. Also see page 31 for our NEW magnetic grasshopper.



Sign



Handle

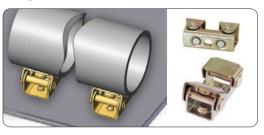
14

MagRest[™] & MagHold[™] V-Pad Kits

Time saving magnetic tools for use in the shop & in the field.



MagRest[™] V-PAD KIT



MVDF42

Magnets on the bottom only.

(XDV3

Max. Pull Force: 3 kg.

(XFV3)

Max. Pull Force: 4 kg.



−50 mm → (XDV3)



— 55 mm — (XFV3)

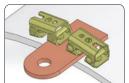
MagHold[™] V-PAD KITS

Light duty & tight spot holding! Build, Hold, and Position Steel.

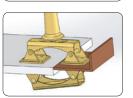
Hold and position round, flat, and square parts in light duty substructure applications!

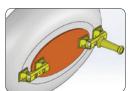












THREE 4-PC. KITS TO CHOOSE FROM:

MVDF44

Magnets on both pad face and the bottom.

(XDV4)

Max. Pull Force: 6 kg.

(XFV4)

Max. Pull Force: 8 kg.



- 50 mm -(XDV4)



— 55 mm -(XFV4)

MVFN46

Magnets on the pad face only.

(XFV2)

Max. Pull Force: 8 kg.

(XNV2)

Max. Pull Force: 16 kg.





— 55 mm→ (XFV2)



— 85 mm — (XNV2)

MVNP48

Magnets on the pad face only.

(XNV210)

Max. Pull Force: 16 kg.

(XPV830)

Max. Pull Force: 30 kg.



--85 mm ---(XNV210)



(XPV830)

Part No.	Description	Kit Contents	Weight (kg)
MVDF42	MagRest	2 pcs. V-Pads (XDV3) + 2 pcs. V-Pads (XFV3)	0.3
MVDF44	MagHold	2 pcs. V-Pads (XDV4) + 2 pcs. V-Pads (XFV4)	0.4
MVFN46	MagHold	2 pcs. V-Pads (XFV2) + 2 pcs. V-Pads (XNV2)	1.1
MVNP48	MagHold	2 pcs. V-Pads (XNV210) + [2 pcs. V-Pads + 2 pcs. plastic handles (XPV830)]	2.0

^{*}Magnetic force is based on the longest side of Magnet with 10 mm thick steel. See page 41 for individual V-Pad details.

MagHold™ Extendable Arm & Snake Magnets

Time saving magnetic tools for use in the shop & in the field.

MagHold™ EXTENDABLE ARM

Position and hold steel stock in welding and fabrication.

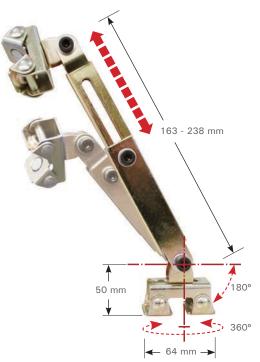
- Telescoping mounting bar adjusts from 163 mm to 238 mm in length.
- Loosen the center joint in the mounting bar to "fold up" the MagHold for different workholding configurations.
- Adjustable magnetic V-Pads at each end hold stock of different shapes: round, flat, angled.







Part No.	Max. Pull Force (kg)	Weight (kg)	
MHF608	8	0.6	



SNAKE MAGNETS

The Third Hand - Holds, Bends, Twists



The Snake Magnet gives you the flexibility to hold stock at odd angles. Spring Clamp can be used as the third hand to hold tools.











Part No.	Part No. Description	
MFC312	MFC312 305 mm flex cable, 1 clamp, 2 Adjustable Magnetic V-pads	
MFC318	450 mm flex cable, 1 clamp, 2 flat Magnetic Pads	0.6

^{*}Magnetic force is based on 10 mm thick steel.

Sheet Metal Magnets & Corner Magnets

Ideal for positioning and holding sheet metal for butt welding.



SHEET METAL MAGNETS

Hold sheet metal and automotive metal panels firmly in a positive location for cutting, welding, tacking, painting and repair operations.

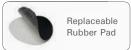
Rare earth disc magnets in the magnetic plate have superior gripping power. Rubber Pads on the Sheet Metal Magnets provide friction for increased drag force in sheet metal handling applications.

Use horizontally or vertically. The strong, generously sized plastic handle makes placing, moving, and removing the Sheet Metal Magnets fast and easy.

Part No.	Description	Straight Pull Force (kg)*	Side Drag Force (kg)*	Weight (kg)
MSM61	Light Duty Sheet Metal Magnets ### MSM61 (Single piece) with 2 replaceable Rubber Pads		13	0.3
MSM71	Medium Duty Sheet Metal Magnets (Single piece) with 2 replaceable Rubber Pads	27	17	0.3
MSM81	Heavy Duty Sheet Metal Magnets (Single piece) with 2 replaceable Rubber Pads	45	20	0.3
MCB82	Heavy Duty Sheet Metal Magnets (Twin Pack of MSM81)	45 / ea.	20 / ea.	0.5
MCB802	MCB802 10 pcs. Replaceable Rubber Pad			0.1

^{*} Subject to surface thickness and texture.







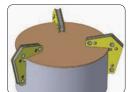


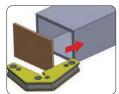




CORNER MAGNETS

- Create 90° corners by holding from the outside, providing you with an unobstructed area for inside tack welds.
- One side corner "relief" provides clearance for tall lips.
- Use the outer edges of the Corner Magnet for setting up materials at 60°.







The compact and low profile Corner Magnet is ideal for light duty holding of stock at 90° .



Use the outer edges of the Corner Magnet to hold stock at 120°.

Part No.	Description	Dimension (mm)	Max. Pull Force (kg)	Weight (kg)
MST327	Twin Pack 90° & 60°	83 x 95 x 16	14	0.4

^{*}Magnetic force is based on the longest side of Magnet with 10 mm thick steel.



* PATENT PENDING *

Hold stock from the outside when inside access is difficult.

Hold and position sheet metal, round pipes, square, angled or flat stock.

The Inside / Outside Angle Magnets are constructed from two independent rectangular magnets for consistent, undiminished magnetic force when both sides are attached to workpieces.

Use mounting holes to link two magnets together for use as fixturing elements.

Use hex hole on magnet for breakaway leverage.











Part No.	Angles	Height (mm)	Width (mm)	Thickness (mm)	Mag. Pull Force (kg)	Weight (kg)
MLDT350 COMI	MLDT350 COMBO PACK: (MLD300) + (MLD500)					0.5
1pc. (MLD300) 1pc. (MLD500)	90°, 30°/60° 90°, 30°/60°	76 125	52 85	14 18	9 15	
MLD600	90°, 30°/60°	165	110	20	18	0.8
MLA450	30 ~ 270°	120	120	18	12	0.5
MLA600	30 ~ 270°	156	156	20	15	0.9

Grinder Rests & MIG/TIG Gun Holders

Time saving magnetic tools for use in the shop & in the field.



GRINDER RESTS

Store your Grinder and all accessories on one convenient, compact, portable rest for easy access. The Grinder Rest holds most 125 mm Grinders. No more searching for wrenches or spare discs!



Magnetic Base Model

MGH4510

Wrench Storage

Spare Disc Holder

Super strong magnetic base mounts securely to any steel surface.



C-Clamp Base Model







 Part No.
 Description
 Weight (kg)

 MGH4510
 Magnetic base model
 1.1

 MGK53
 C-Clamp base model w/ Adaptor Plate
 1.0

* Includes Adaptor Plate for table leg and beneath table edge Mounting!





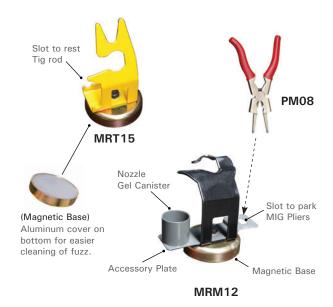
MIG / TIG GUN HOLDERS

Handy Accessory Plate (included with Part Nos. MRM12) features a slot for MIG Pliers and a Nozzle Gel Canister.

Fully enclosed Magnetic Base allows easier clean up of metal fuzz.

Part No. MRM13 Kit contains the MIG Gun Holder (MRM12), and MIG Pliers (PM08).

Part No.	Description	Weight (kg)
MRM12	MIG Gun Holder with Accessory Plate	1.3
PM08	MIG Pliers	0.3
MRM13	MIG Gun Holder with Accessory Plate & MIG Pliers	1.5
MRT15	TIG Gun Holder	0.8









Four Adjustment Slots - Large Capacity

- Unique crank handle for FAST opening, closing and in-situ pressure adjustment.
- Serrated jaw surfaces for extra gripping power.
- V-Notch on top jaw for holding small parts.
- Long jaw (64 mm) for extra capacity and greater versatility in workholding.
- Keep this versatile tool on hand for fast clamping in a variety of jobs!



PAJ102

Soft Copper Jaw

Clamp + Protect soft or fine surfaces. Compatible with Stainless Steel and Aluminum.



PAJ207 300 AMPS

Copper Grounding

Clamp + Ground thick, thin, & round parts with tight pressure for good contact. Grounding ribbon connects top & bottom jaws.







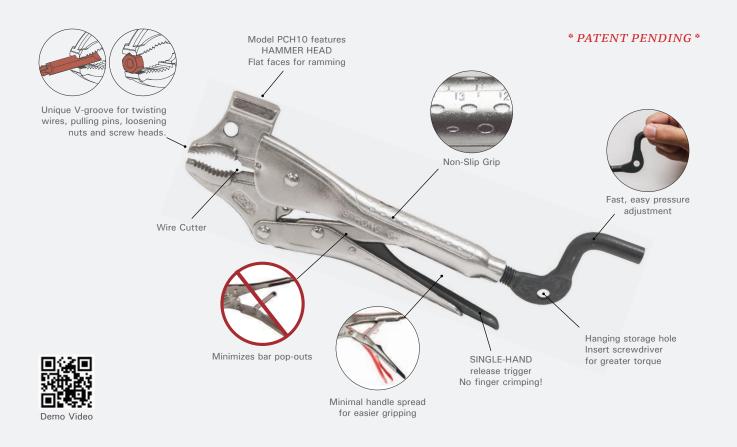






Part No.	Description	Opening (mm)	Throat Depth (mm)	OAL (mm)	Weight (kg)
PAJ100	Standard Model	6 ~ 75	64	250	0.7
PAJ102	Soft Copper Jaw	6 ~ 75	64	250	0.9
PAJ207	Copper Grounding	6 ~ 75	64	250	1.0





Unique and Convenient!

C-JAW PLIERS WITH HAMMER HEAD

Unique design provides a convenient hammer when you need it, where you need it!



Part No.	Opening (mm)	OAL (mm)	Weight (kg)
PCH10	40	300	0.6

C-JAW PLIERS

The most popular grip pliers with improved features:

Machined curved jaws with serrated teeth tightly grip round stock as well as a variety of shapes.



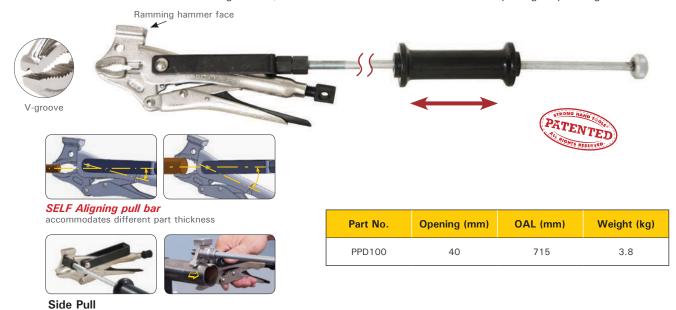
Part No.	Opening (mm)	OAL (mm)	Weight (kg)
PCJ50	26	180	0.2
PCJ70	40	245	0.4
PCJ100	41	300	0.6
PCJ120 *	55	360	0.9

^{*} Unique larger size.

UNIQUE

DUAL AXIS PULL PLIERS W/ HAMMER HEAD

An essential pulling, pushing, ramming tool for the die-maker, maintenance craftsman, and auto repair shop mechanic. Pull Rod mounts in the swing handle, or in the M10 threaded hole for 2-axis pulling or pushing.



ECONOMY PIPE PLIERS

Large Capacity (75mm)! Holds round, square, flat or angled. The large (Ø38 mm) swivel pad makes alignment easier!





Part No.	Opening Round / Square (mm)	OAL (mm)	Weight (kg)
PVS100	up to 75	360	1.0

LOCKING CHAIN PLIERS

Clamp odd shaped multiple items. Adjust tension with crank handle.

Replaceable chain available in 600mm (P/N: PXC24), 910 mm (P/N: PXC36) & 1,200 mm (P/N: PXC48) lengths.







Part No.	Chain Length (mm)	Holds Pipes (mm)	Weight (kg)
PFC1024	600	up to 165	0.9
PFC1036	910	up to 270	1.1
PFC1048	1,200	up to 360	1.4

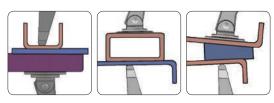


VERSATILE · HANDY!

PLIERS W/ COMBO TIPS

One round tip for tight spots + swivel pad for larger surface contact.





Part No.	Throat Depth (mm)	Opening (mm)	OAL (mm)	Pad Size (mm)	Weight (kg)
PSR80	76	60	300	29	0.6
PSR100	76	70	360	38	0.8
PSR140	142	127	430	38	1.1

UNIQUE

PLIERS W/ ROUND TIPS

Greater clearance and access for quick holding in tight areas.





Part No.	Throat Depth (mm)	Opening (mm)	OAL (mm)	Weight (kg)
PRB60	42	48	192	0.3
PRB80	76	60	290	0.6
PRB110	76	75	350	0.9
PRB140	142	95	410	0.9

UNIQUE

PLIERS W/ SWIVEL PADS

Hold angled, or uneven work pieces, without damaging surfaces. Pads pivot to align with the work surface for a firm hold.





Part No.	Throat Depth (mm)	Opening (mm)	OAL (mm)	Pad Size (mm)	Weight (kg)
PSB60	52	48	208	22	0.3
PSB80	76	60	290	29	0.6
PSB110	76	75	350	29	0.9
PSB140	142	120	415	29	1.0

U-PRONG PLIERS

Wide U-Shaped jaw for workpiece visibility, weld access, secure holding.





Part No.	Opening (mm)	OAL (mm)	Weight (kg)
PUP90	50	275	0.6
PUP100	80	340	0.9

SHEET METAL PLIERS

Wide, robust contact plates provide a powerful hold on stock.



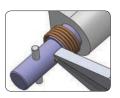


Part No.	Parallel Opening (mm)	OAL (mm)	Weight (kg)
PDB80	10	250	0.5
PDB90	15	320	0.8

LONG NOSE PLIERS

Long, slim nose for access in tight, narrow, hard to reach areas.





Part No.	Parallel Opening (mm)	ning (mm) OAL (mm)	
PLN50	5	205	0.2
PLN90	6	270	0.4

BENCH-MOUNT PLIERS HOLDER

Convenient storage, or hands-free use

Holds in Vertical & Horizontal positions.

Wing nuts on both vertical and horizontal position locks pliers in place.

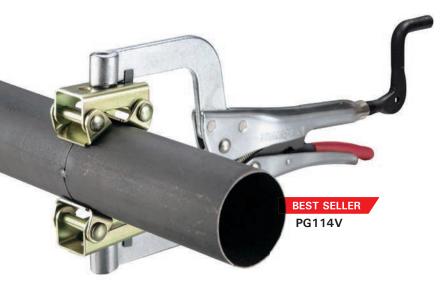






Part No.	Weight (kg)
PB11	0.1







PG622V PG634V PG114V



PG635V PG635VS



PG115V

- Wide opening allows the Pipe Pliers to hold up to 64 mm diameter pipes.
- 2 large V-Pads provide a better clamping surface.
- Adjustable top spindle for holding pipes of varying sizes.
- 0° & 45° angle clip allows angled clamping.

The V-Pads on the Pipe Pliers adapt to many different shapes and sizes.









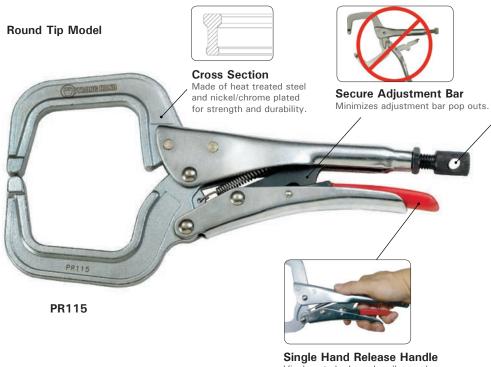
* Magnetic V-Pads and Stainless Steel V-Pads also available separately. See page 41 for details.

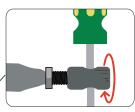


XFVS Stainless Steel V-Pads for PG635VS

Part No.	Top V-Pad	Bottom V-Pad	Throat Depth (mm)	Opening (mm)	Thread	OAL (mm)	Weight (kg)
PG622V	Fixed	Fixed	50	25 - 50	M8	150	0.4
PG634V	Fixed	Fixed	76	50 - 80	M8	216	0.5
PG635V	Adjustable	Magnetic 0° & 45° rotatable	76	38 - 64	M8	216	0.5
PG635VS	Adjustable Stainless Steel	Stainless Steel 0° & 45° rotatable	76	38 - 64	M8	216	0.5
PG114V	Fixed	Fixed	89	38 - 64	M10	280	1.3
PG115V	Adjustable	Fixed	89	38 - 64	M10	280	1.3

Made of heat treated steel and nickel/chrome plated for strength and durability. Updated features help you work quickly, safely and efficiently.





Adjustment Screw Large adjustment screw with a hole for easy torque.



Optional Crank Handle See page 40 for details.

Vinyl coated release handles made for comfort and ease.







	Part No.	OAL (mm)	Throat Depth (mm)	Opening (mm)	Weight (kg)
Tip	PR6	165	46	56	0.2
Round T	PR115	280	83	100	0.9
Ä	PR18	450	254	114	1.4
Pad	PR6S	165	46	56	0.3
Swivel P	PR115S	280	83	100	1.0
Sv	PR18S	450	254	114	1.4



MULTI-PURPOSE PLIERS

One swivel pad spindle and a fixed head spindle for flexible clamping. Threaded jaw holes allow addition of accessories.



Part No.	OAL (mm)	Throat Depth (mm)	Opening (mm)	Thread	Weight (kg)
PG634	216	76	100	M8	0.5
PG114	280	89	100	M10	0.9

ADJUSTABLE REACH AND LONG REACH MULTI-PURPOSE PLIERS

Thread: M10 | Opening: 100 mm

PGA20M - Adjustable Reach Arms

Top Adjustable Spindle: No-mar rubber pads, pivoting head. Bottom Adjustable spindle: No-mar rubber pads, fixed head.



PGA20M

PGA20S - Adjustable Reach Arms, with top and bottom fixed jaws, pivoting heads, and no-mar rubber pads.



PGA20S



Part No.	OAL (mm)	Throat Depth (mm)	Weight (kg)
PGA20M	585 - 740	350, 405, 460, 510	2.2
PGA20S	585 - 740	350, 405, 460, 510	2.2

Fast, precise and affordable clamping tools for corners and T-joints.

PL634

The single-hand JointMaster™

- Ideal for quick hold and release on metal, wood & synthetic materials.
- A "helping hand" to hold stock firmly at right angles.
- Comes with 1 pair of pliers.





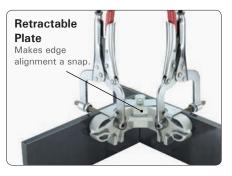


Capacity (B): PL634 : 0 - 32 mm

PT634

The 90° Fixed JointMaster™

- Retractable plate for edge alignment
- V-Grooves for holding round pieces.
- Ideal for holding two pieces of different thicknesses that require individual adjustments.
- · Comes with 2 pairs of pliers.





Capacity (B): PT634: 0 - 76 mm

PA634

The Adjustable JointMaster™

- Adjustable from 30° 275°.
- Adjust to the desired angle & "lock" into position with the handle.
- Join round & flat workpieces, or materials with different thicknesses.
- Comes with 2 pairs of pliers.

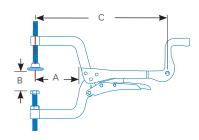




Capacity (B): PA634 : 0 - 76 mm

PL / PT / PA Series

Spring-loaded top spindle + easy trigger + PATENTED crank handle



Part No.	Throat Depth (A) (mm)	Max. Capacity (B) (mm)	OAL (C) (mm)	Weight (kg)
PL634	76	32	216	0.5
PT634	76	76	216	1.1
PA634	76	76	216	1.1

3-Axis Clamping Kit & Expand-O Pliers

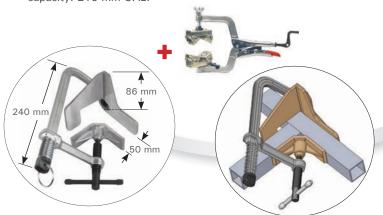
The flexibility to clamp around odd shaped items!

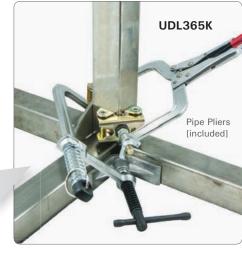


PORTABLE 3-AXIS CLAMP KIT

Kit includes: Spring Loaded L Clamp w/ 3-Axis Bracket + Pipe Pliers

- Light and easy to use. Set up 3-Axis stock before tack welding.
- Wide opening provides unobstructed welding access.
- Pipe Pliers [included] holds 3-axis stock in position; 38 64 mm capacity. 216 mm OAL.





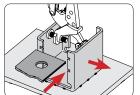
Pipe Pliers (Part No. PG635V) included in UDL365K

Part No.	Description	Weight (kg)
UDL365K	Kit includes: Spring Loaded L Clamp w/ 3-Axis Bracket (UDL365) + Pipe Pliers	1.4

EXPAND-O PLIERS

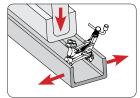
Unique, Reverse-Action Clamping Pliers!





Expand brackets

Align to fit holes

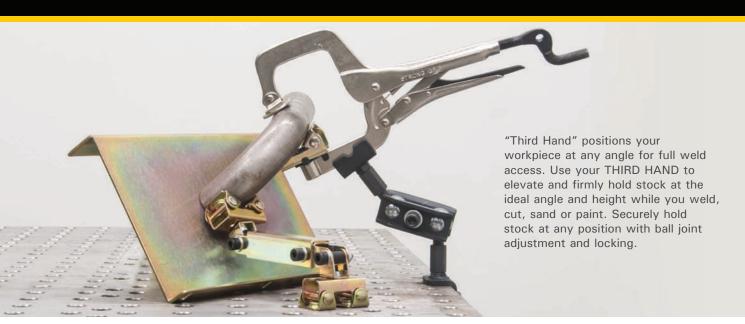




Insert panel into U-Channel

Separate cabinet

Part No.	OAL (mm)	Clamping Pressure (kg)	Thread (mm)	Min. (mm)	Stroke (mm)	Weight (kg)
PE6M	165 227		M8	25	19	0.2
PE10M	254	410	M10	35	35	0.8











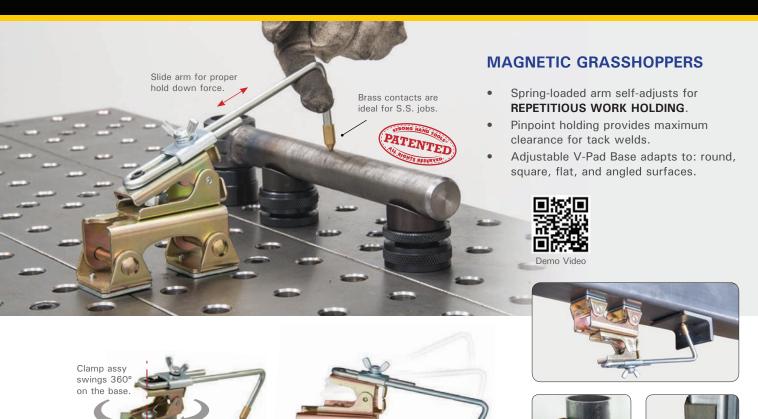




(Use with Big Mouth Pliers) (Use with Utility Clamp UDV65M) Hold sheet metal / plexiglass.

Part No.	Description	Weight (kg)
HAS42	Universal C-Clamp base model	1.1
HAS40	Welding table base model	1.6





Part No.	Product Includes	Length (mm)	Width x Height (mm)	Mag. Pull Force (kg)	Weight (kg)
AGH200	Adjustable Magnetic V-Pad Base, Brass Contact	190	64 x 88	8	0.2
AGH230	Adjustable Magnetic V-Pad Base, Brass Contact	203	100 x 100	15	0.5

AGH230

STANDARD GRASSHOPPERS

AGH200

Spring Clip to steady odd shaped parts or thin plates.





Arm and leg base are retractable for tight spot clamping and easy storage.

Econo Model - AGH130 Pro Model - AGH130P









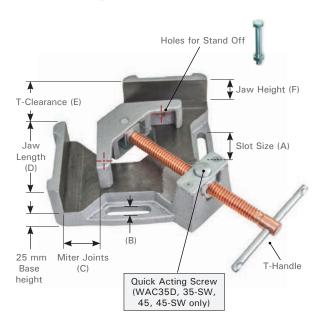




2-AXIS WELDERS ANGLE CLAMPS

Made with machined cast iron. Featuring these improvements:

- WAC35D and WAC45 have Machined outside faces - usable for upright joint
- Stand-off increases access
- Quick acting screw on deluxe models







Upright Position



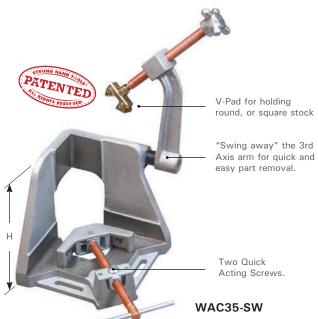




3-AXIS WELDERS ANGLE CLAMPS

Holds a 3-axis workpiece in position before welding. Features the QUICK ACTING SCREWS and "SWING AWAY" Arm.

Hold parts in position during cool down to minimize distortion due to contraction.





2 Magnetic Rest Blocks to support & level long stock!

FREE with models: WAC35D, WAC45, and 3-Axis Fixture Vises: WAC35-SW, WAC45-SW.



				Features										
	Part No.	Quick Acting Screw	2x Stand- offs	2x Magnetic Rest Blocks	Swing Away Arm	Machined on Outside Faces	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)	H (mm)	Weight (kg)
	WAC22		$\sqrt{}$			$\sqrt{}$	35.5	11	63.5	80	47	33	-	2.8
2-Axis	WAC34		$\sqrt{}$				40	11	95	107	64	35	-	4.3
2-A	WAC35D	$\sqrt{}$	$\sqrt{}$	$\sqrt{}$		$\sqrt{}$	40	11	95	107	64	35	-	4.5
	WAC45	$\sqrt{}$	$\sqrt{}$	$\sqrt{}$		$\sqrt{}$	51	11	125	135	103	64	-	10
Axis	WAC35-SW		$\sqrt{}$	$\sqrt{}$	$\sqrt{}$		42	11	95	120	64	36	210	11
3-A	WAC45-SW			$\sqrt{}$	$\sqrt{}$		51	11	125	135	103	64	245	16

90° Tru AngL & Portable MagVise™

Time saving aluminum vises for use in the shop and in the field.



ALUMINUM 90° TRU-ANGL JIG

- Accurate Right Angle Fixture.
- Weld spatter proof aluminum alloy.
- Holds round, square, flat and angled shapes.
- Works on both the outside and inside surfaces.
- Can be held in a vise.

Part No.	A	B	Jaw Height	Weight
	(mm)	(mm)	(mm)	(kg)
LF-2	180	38	64	1.4

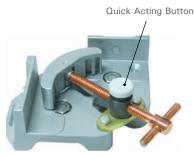


PORTABLE MAGVISE™

Use the lightweight, compact Portable MagVise for quick 90° clamping in the shop, or in the field!

Magnets in the walls instantly hold pipes, tubes, angle iron, or metal plates in position for fast, accurate clamping at 90°.

Features the Quick-Acting Adjustable Spindle. Press and hold the Quick Acting Button and the spindle assembly slides in and out for a super fast set-up! Release the button and the threads re-engage for tightening.





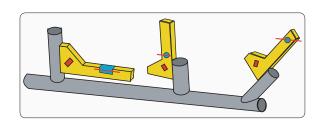


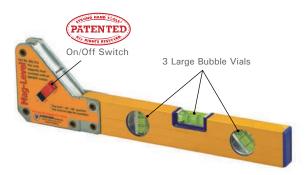
The rotatable spindle allows for holding work-pieces with different thicknesses.

Part No.	Features	Miter Joints (mm)	Jaw Length (mm)	T-Clearance (mm)	Jaw Height (mm)	Weight (kg)
WK50	MagVise [™] with Adjustable Spindle	25	85	30	50	0.8

MAG-LEVEL

- The only magnetic level with the On/Off switch.
- Holds securely to round and flat surfaces.
- Three vials for 0°, 45°, 90° reading.





Part No.	Angles	Dimension (mm)	Max. Pull Force (kg)	Weight (kg)	
MSL-316	45°, 90°, 180°	100 x 406 x 25	30	0.9	

^{*}Magnetic force is based on 10 mm thick steel.

POWERBASE™ GROUNDING MAGNETS



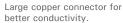


Turn OFF the PowerBase[™] Grounding Magnet and metal chips fall away.

Power through your grounding applications! Start grounding instantly!

- The PowerBase™ Grounding Magnet sets up quickly and easily.
- Powerful rare earth magnet delivers heavy duty holding power.
- The "V" machined surface grips round parts.
- The copper connector stud allows for better conductivity.







Holds securely onto round or flat surfaces.



The ON/OFF Lever is easy to turn, even while wearing gloves.

Part No.	Amperage	Amperage Dimension (mm)		Weight (kg)
GM203	300A @ 60% Duty Cycle	50 x 50 x 64	20	0.4
GM205	500A @ 60% Duty Cycle	50 x 70 x 64	50	1.1

GROUNDING CLAMP

Clamping + Grounding at the same time.

Consistently rated at 300 AMPS

Solid, insulated copper U-Channel rotates for easy access and can attach to round / odd-shaped parts.

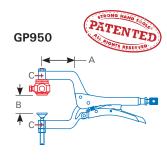


GROUND HOG™ CLAMP

Insulated Grounding Contact

The groove design on the copperhead seals out weld spatter and reduces particle buildup. Side screw provides a secure cable connection. Ground Hog body rotates for cable positioning.

- Controls the electrical current by isolating the contact surface and the cable connection.
- Improve arc stability and cable life, and reduce power consumption.





Ground Hog[™] Rated at 450 AMPS @ 60% duty cycle (with 2/0 cable)

Part No.	Amperage / Cable Size	Throat Depth (A) (mm)	Max. Capacity (B) (mm)	Tapped Hole (C)	Clamping Pressure (kg)	OAL (mm)	Weight (kg)
GB428M	300A /	64	75	M6	100	180	0.4
GP950	450A / 2/0 - 0.8	89	64	M10	180	280	1.1

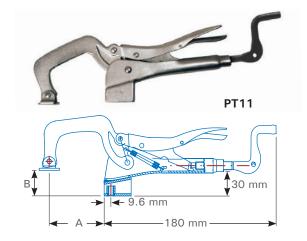


TABLE MOUNT LOCKING C-CLAMPS

Mounts directly to any work bench, drill press and fixtures.

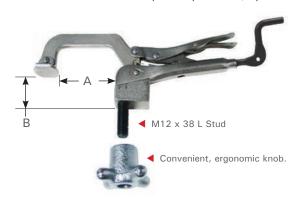
- Mounting base hole accepts standard M8 bolts and uses push-down action to hold your workpiece securely.
- Use the Crank-Handle for pressure adjustment.
- Rapid lock and release. Ideal for repetitious clamping.

Part No.	Throat Depth (A) (mm)	Max. Capacity (B) (mm)	Mount Thread	Weight (kg)
PT11	86	100	M8	0.7
PT14	155	120	M8	0.9



DRILL PRESS CLAMP

Secure the Drill Press Clamp to any surface, up to 25 mm thick.



Part No.	A (mm)	B (mm)	Stud (mm)	Weight (kg)
PTD09	76	0 ~ 85	M12 x 38 L	0.9



CRANK HANDLE FOR ALL OUR PLIERS

Can be purchased separately. (See accessories page 40.)

Add the crank handle accessory to the clamps or pliers to:

- Adjust torque with the pliers in the locked position.
- Pre-set the Pliers opening for repetitious clamping applications.
- Loosen the Pliers before unlocking.





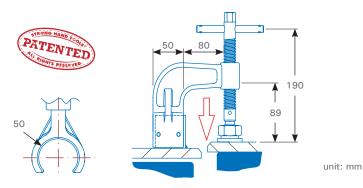
Part No.	Thread	For Pliers
PXCM6	M6	For 125 mm, 150 mm, 215 mm Pliers
PXCM8	M8	For 175 mm, 200 mm, 230 mm Pliers
PXCM10	M10	For 250 mm, 280 mm, 300 mm Pliers
PXCM12	M12	For 230 mm, 250 mm, 280 mm, 355 mm Pliers

Hold down action clamps with unique features and accessories.

HALF CLAMP

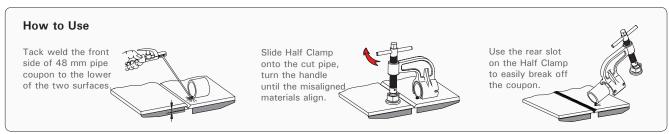
The Efficient, Safe Way to Align Materials.
The DOG & WEDGE and CUT-OFF C-CLAMP methods of material alignment are messy, time consuming, and unsafe!

- Align materials in the fabrication of water tanks, bulkheads, deck sections, flat plates, etc.
- For big jobs, tack weld additional 48 mm cut pipes along the joint.





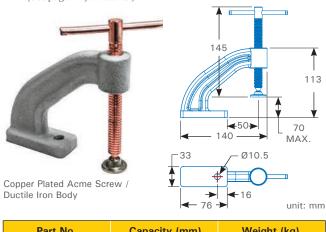
Part No.	Weight (kg)
VHC15	2.2

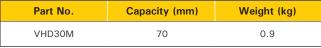


HOLD DOWN CLAMP

Bolt the clamp down to your worktable using the Ø10.5 mm hole in the base.

- The 12.5 mm copper plated Acme spindle resists weld spatter, and the swivel tip makes quick contact with your workpiece.
- Hold pipes by adding our Clip-On V-Pad, Part No. XDA2. (See page 41 for details.)







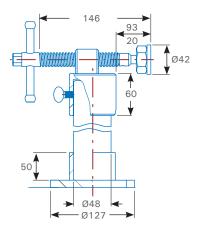






SIDE CLAMP

Build push-action clamp to custom heights. Insert pipe (40 mm dia.) of desired length. Base can be bolt-mounted to the table.



unit: mm

Part No.	Weight (kg)
VSC15	2.6

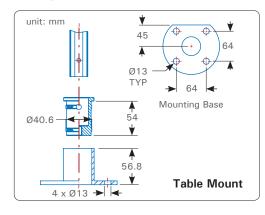


MODULAR PLATEN CLAMPS

For fast, secure clamping, simply insert the clamp into the 44.2 mm square hole in your acorn platen. Slide the clamp arm down to the work piece and turn the T-Handle to tighten.

- Choose from Acorn Bushing or Table Mount Models.
- Clamp comes with standard or heavy duty Swivel Pads.
- Unique optional Side-Kick Attachment provides push-action horizontal clamping force. (See accessories page 40)
- Optional V-Pads can be mounted on the Sliding Arm or Side-Kick Attachment. (See accessories page 40)





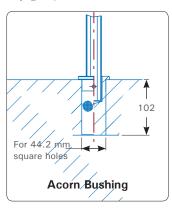


Table Mount

Part No.	Rail Size	Pad	Opening (mm)	Throat (mm)	Weight (kg)
UF8NC	"F"	Standard	203	120	2.2
UF10NC	"F"	Standard	254	120	2.2
UF12NC	"F"	Standard	305	120	2.4
UM12NC	"M"	HD	305	140	3.6
UM16NC	"M"	HD	406	140	4.0
UM20NC	"M"	HD	508	140	4.3

Acorn Bushing

Part No.	Rail Size	Pad	Opening (mm)	Throat (mm)	Weight (kg)
UF8NA	"F"	Standard	203	120	2.3
UF10NA	"F"	Standard	254	120	2.4
UF12NA	"F"	Standard	305	120	2.4
UM12NA	"M"	HD	305	140	3.6
UM16NA	"M"	HD	406	140	4.0
UM20NA	"M"	HD	508	140	4.4

SCREW-ON V-PAD

Attach to the top of Utility Clamps equipped with Heavy Duty Pads.

(See Page 41 for details.)

XMA





SLIDE-ON SIDEKICKS

Mount onto Clamps for 2-axis horizontal clamping. (See Page 40 for details.)









NOMAD[™] Economy Welding Table & Tool Kit

Very Affordable. Fully Adjustable. Easily Movable.



The Nomad Economy Welding Table is engineered to provide a safe, transportable, affordable, and versatile welding surface.





The MagSpring[™] Clamps can be inserted into the 28 mm slots on the Nomad™ Tabletop for hold down clamping. Magnetic V-Pad jaw holds underneath the table to keep the clamp in the up-right, "ready to use" position.







Folded

Part No.	Tabletop Size (mm)	Table Height Range (mm)	Slot in Tabletop (mm)	Table Positions	Load Capacity (kg)	Weight (kg)
TS3020	760 W x 510 L	660 - 810	28	0°, 30°, Folded	160	20

The Nomad Economy Tool Kit is ideal for clamping and positioning stock on the Nomad Table.

Nomad™ Economy Tool Kit

Part No. TSK104M MagSpring[™] Clamps

Spring loaded arm for fast opening.

Multi-Angle Magnet

- Hold stock at: 30°, 60°, 45°, 90°. Mini Magnet

Low profile for tight space holding. Magnetic V-Pad

- Hold and elevate round, square, flat and angled stock.

MagSpring[™] Clamps (UBV45M - 75 mm Cap.)

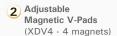














NOMAD™ CONNECTOR PLATE

Need more tabletop workspace? Use the Nomad™ Connector Plate to join two Nomad Tables together to create a 2.3 m long workstation!

Clamp and work on larger projects, or multiple projects with the fully adjustable work surface! There are thru holes on all four sides of the Connector Plate for multiple mounting options.



TSL30 (Includes all mounting screws)

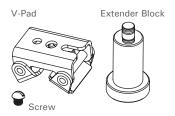
Part No.	Weight (kg)
TSL30	7.4





4-IN-1 PACKAGES (FOR U-CLAMPS)

Convert all Utility Clamps into 4-IN-1 Clamps. Includes a V-pad, an Extender Block, and a screw.



P/N	V-Pad	Extender Block	For Clamps
XDVBM	XDV	XDB1M	UD Series
XFVBM	XFV	XFBM	UE, UF, UG
XMVBM	XMV	XMB2M	UM, UP Series
XPVBM	XPV	XPB3M	UP Series

EXTENDER BLOCKS (FOR U-CLAMPS)

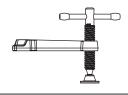
Attach to U-Clamps for Step-Over and Spreading applications.



P/N	Thread	D	L	For Clamps
XDB1M	M8	16	25	UD Series
XFBM	M 10	18	51	UE, UF, UG Series
XMB2M	M 10	22	51	UM, UP Series
XPB3M	M 10	28	75	UP Series

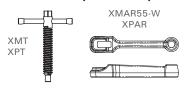
U-CLAMPS REPLACEABLE PARTS

Replaceable Arm & Spindle Kits



P/N	For U-Clamps Series
XDR	UD Series
XER	UE Series
XFR	UF Series
XGR	UG Series
XMR2	UM (Equipped with HD Pad)
XMRP2	UM (Equipped with Standard Pad)
XPR	UP Series

Individual Clamp Arms & Spindles



P/N	Description
XMT	Spindle for UM Series
XPT	Spindle for UP Series
XMAR55-W	Clamp Arm for UM Series
XPAR	Clamp Arm for UP Series

Spring Stop Replacement Kit





P/N	Description
XLK	For UE, UF, UG & UM Series clamps.

REPLACEABLE PADS

Heavy Duty Replacement joints and pads for UM & UP clamps.





(Roll pin included)

P/N	Description	
XMJ	Joint & Pad Kit for UM & UP Clamps	
XMA1	Replacement Pad only	

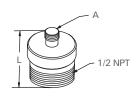
Spring-loaded Standard Pads



P/N	For U-Clamps Series
XDP	UB, UD Series
XFP	UE, UF, UG Series

PIPE ADAPTORS (FOR EXPAND-0)

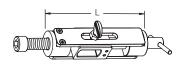
Attach to Expand-O Pliers for wide spreading jobs and U-Clamps for Step-Over applications.



P/N	L	Α	Expand-O	Clamps
XDJM	27	M8	PE6M	UD Series
XFJM	29	M 10	PE10M	UE, UF, UG, UM, UP

SIDEKICKS (FOR U-CLAMPS)

Mount onto U-Clamps for 2-axis horizontal clamping.



P/N	L	Stroke	For Clamps
XDSM	80	25	UD Series
XFSM	110	35	UF Series
XGSM	110	35	UG Series
XMSM	110	35	UM Series

PLIERS REPLACEMENT PARTS

Spring & Adjustment Bolt

Spring - 4 per set PXS11 PXS6



Adjustment Bolt PXB11 PXB6

P/N	For Pliers	
PXS11	280 mm Pliers	
PXS6 150 mm & 215 mm Pliers		
PXB11	280 mm Pliers	
PXB6	150 mm & 215 mm Pliers	

CRANK HANDLES (FOR PLIERS)

For all Strong Hand Tools® Pliers.



P/N	Thread	For Pliers
PXCM12	M12	230, 250, 280, 355 mm Pliers
PXCM10	M10	250, 280, 300 mm Pliers
PXCM8	M8	175, 200, 230 mm Pliers
PXCM6	M6	125, 150, 215 mm Pliers



MAG. V-PADS (2 MAGNETS)

Rare earth magnetic V-Pads for holding round and angled pipes.





(Bottom only):

XDV2 / XFV2

XDV3 / XFV3

P/N	Thru Hole	For Clamps	For Pliers
XDV2	M8	UD Series	PG622 / PG634
XDV3	M8		
XFV2	M10	UE, UF, UG Series	PG114 / PG134M PG204M / PGA20M
XFV3	M10		

MAG. V-PADS (4 MAGNETS)

Rare earth magnetic V-Pads for holding round and angled pipes.

(Face & Bottom):





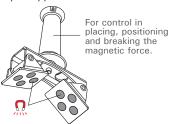
XDV4 / XFV4

XNV2 / XNV210

P/N	Thru Hole	For Clamps	For Pliers
XDV4	M8		**
XFV4	M10		
XNV2	M10	UM, UP Series	
XNV210	M8		

MAG. V-PADS W/ HANDLES

Hold and position steel stock at any angle in fixturing, welding, inspection and repair applications.



P/N	Dimension	Thread
XPV830	121 x 51 x 158 mm	M8

STANDARD V-PADS

To hold round & angled workpieces.





P/N	Material	Thru Hole	For Clamps	For Pliers
XDV		M8	UD Series	PG622 / PG634
XFV		M 10	UE, UF, UG Series	PG114 / PG134M PG204M / PGA20M
XMV		M 10	UM, UP Series	
XPV		M 10	UP Series	
XDVS	Stainless Steel	M8	UD Series	PG622 / PG634
XFVS	Stainless Steel	M 10	UE, UF, UG Series	PG114 / PG134M PG204M / PGA20M
XMVS	Stainless Steel	M 10	UM, UP Series	

TOP V-PADS (FOR U-CLAMPS)

Attach to the top of Utility Clamps equipped with Standard Pads.



» For Light Duty & Value Series

P/N	Material	For U-Clamps Series
XDA2		UD Series
XFA2		UE, UF, UG Series
XMA2		UM, UP Series
XDA2S	Stainless Steel	UD Series
XFA2S	Stainless Steel	UE, UF, UG Series
XMA2S	Stainless Steel	IIM IIP Series

Screw-On V-Pads

Attach to the top of Utility Clamps equipped with Heavy Duty Pads.



» For Regular and Heavy Duty Series

P/N	Material	For U-Clamps Series
XMA		UM, UP Series
XMAS	Stainless Steel	UM, UP Series

MAGNETIC TOP V-PADS

Add the magnetic top V-Pad onto the swivel pad to hold round, square, flat, and angled stock.

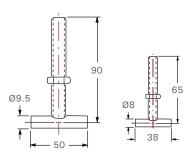




P/N	Material	For Clamps	For Pliers
T64217	Aluminum	UB, UD Series	PT07K
T64219	Aluminum	UE, UF Series	PT09K, PT11K, PT14K

T-STRAP BOLTS (FOR PLIERS)

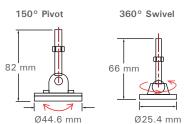
For Step-Over applications.



P/N	Thread	Length
840435M	M 10	90
840335M	M8	65

SWIVEL / PIVOT PADS (FOR PLIERS)

Flat pads pivot at 150° and round pad swivels at 360°.



P/N	Thread	Height	Pad OD
854944M (Pivot)	M 10	82 mm	Ø44.6 mm
854940M (Swivel)	M 10	66 mm	Ø25.4 mm

Modular BuildPro® Tube & Pipe Notcher

Use the New Modular BuildPro® Tube & Pipe Notcher for the accurate fixturing of parts. www.BuildProTables.com

Mount your BuildPro® Tube & Pipe Notcher on the: BuildPro®, Rhino Cart®, or FixturePoint® Welding Tables or BuildPro® Fixturing Plates.

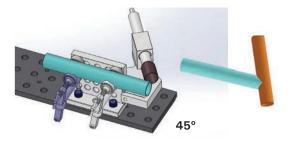
The 1st notch in a tube or pipe is easily completed with a drill press. The BuildPro® Tube & Pipe Notcher makes alignment and length control of the 2nd notch easy to complete accurately.

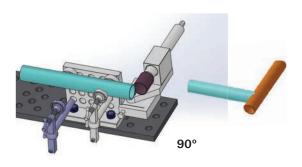


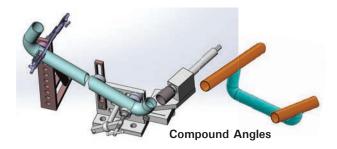


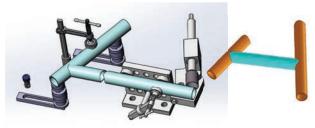
Notch $25-63.5 \ \text{mm}$ OD pipes or square tubes at any angle, or off-center. Position the two V-Blocks and clamp as needed.

In the examples below, the BuildPro® Tube & Pipe Notcher is used to notch workpieces as needed to fit seamlessly into a final assembly:









Reference Angles

42

Toggle Clamps

Ideal time-saving jig and fixture clamps. www.goodhandinc.com



Components

Standard Machine Parts & Tooling Components. www.valtrainc.com





Push/Pull Straight Line Action



Horizontal Handle

Hold Down Action

Latch Type **Pull Action**



Cam Type Hold Down Action



Toggle Pliers Squeeze Action



F-Type **Pull Down Action**



Pneumatic Power



Yoke Assemblies



Heavy Duty Weldable Hold Down Action



Bedding Supports



Forged Adjusta-Clamps



Center Cam Clamps



Handwheels





Adjustable Handles



Rotary T-Slot Nuts





Handknobs Cap Screw Hook Clamps



Lifting Eyebolts





Heavy Duty Fixed Glides



Rotary T-Slot Bolts







Clamping Levers





Plain Eyebolts



Cam Action Clamps







Spring Stops

Speed Ball Handles



Crank Handles



T-Slot Bolts



T-Strap Bolts



Contact us for complete catalog.

BuildPro® Welding Tables

Faster Fixturing · Consistent Results · Greater Productivity www.BuildProTables.com

The affordable, professional BuildPro® Welding Tables are setting a new standard in price and performance.

The BuildPro's modular design gives you the flexibility to adapt to each new project easily. You'll work more safely and efficiently, so you can increase both your productivity and quality of work.



Precision, ground steel plates, with CNC machined 16 mm holes in a 50 mm grid pattern for locating, positioning and holding your fixture with the BuildPro® clamps and components.

Plates can be reconfigured to extend the width of the table for larger projects.



Siegmund®

Heavy Duty Welding Tables and Clamping Systems.

www.siegmundtables.com

CNC machined 28 mm dia. holes cover the five table faces in a 100 mm grid pattern for flexibility in the design and set-up of fixtures.

Visible grid lines on the tabletop help you align and position your workpiece for fixturing.

All Siegmund Welding Tables feature a *plasma nitride* finish for superior surface hardness, improved load capacity, long life, and protection against weld spatter and corrosion.

Siegmund Welding Tables feature a ONE PIECE, FIVE-FACE design with 25 mm thick reinforced steel plate for an extremely rigid and flat work surface.



44

Rhino Cart®

Mobile Fixturing Station

www.rhino-cart.com



Charge right through your most challenging projects!

The **PATENTED** Rhino Cart® Mobile Fixturing Station is a turnkey system for fixturing and clamping in welding and fabrication.
Clamp and fixture at any point on the reversible, flat, nitrided (heat treated) 1,200 x 750 mm tabletop for accuracy in all of your setups.
Be ready to handle any job with the Rhino Cart® package, including: The Rhino Cart® Welding Table + 66 pc. Fixture Kit.



with the Clamps and Components in the BuildPro® Welding Table product line.

FixturePoint® Jig & Fixture Tables

Affordable Modular Fixturing

www.StrongHandTools.com

The economy priced FixturePoint® Tables are ideal for the setup of 2D frames and other basic fixtures.

Choose from three clamp and component kits that mate to the 16 mm holes on the 900×600 mm tabletop.

The FixturePoint® tabletop can be detached from the leg frame for placement on alternate work surfaces as needed.



Tel: 562.949.8625 Fax: 562.949.4875

sales@stronghandtools.com Email:

8750 Pioneer Blvd., Address:

Santa Fe Springs, CA 90670, U.S.A.

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