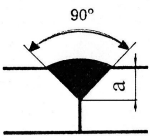
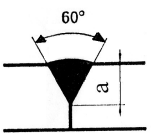
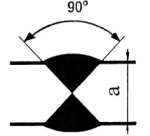
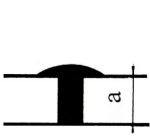
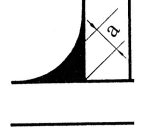
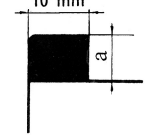


Lasmetaal verbruik in grammen per meter laslengte

a in mm						
1	-	-	-	20	-	96
2	-	-	-	35	39	192
3	86	-	-	70	86	288
4	152	-	-	100	152	384
5	240	138	-	130	240	480
10	960	550	480	-	960	960
15	2150	1240	1075	-	2150	1440
20	3830	2200	1915	-	-	1920
25	5990	3440	2990	-	-	2400
30	8650	4970	4325	-	-	2880
40	15200	8750	7600	-	-	3840
50	24000	13800	12000	-	-	4800

Aangenomen gemiddelde soortelijke massa: 8,0 kg/dm³

Voor aluminium en aluminium legeringen: getal door 3 delen

Voor magnesium en magnesiumlegeringen: getal door 4,5 delen

Voor elektroden: getal met 1,2 vermenigvuldigen