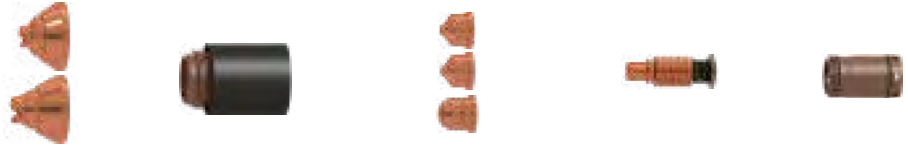
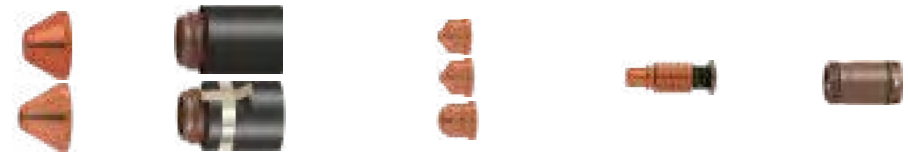


Powermax125®

Duramax® Hyamp hand/machine torch consumables



Minimum order quantity		1	1	5	5	1
Consumable type	Torch type	Shield/deflector	Retaining cap	Nozzle	Electrode	Swirl ring
Drag-cutting (30-125 A)	Hand	420172 (45 A)	220977	420158 (45 A)	220971	220997
		420172 (65 A)		420169 (65 A)		
		420000 (125 A)		220975 (125 A)		
Quantity in kit		2	1	6	6	1
Essential cutting kit - 851474 (30-125 A)	Hand	420000	220977	220975	220971	220997



Minimum order quantity		1	1	5	5	1	
Consumable type	Torch type	Shield/deflector	Retaining cap	Nozzle	Electrode	Swirl ring	
Mechanized (30-125 A)	Machine	420168 (45 A)	220977 or 420156 (ohmic)	420158 (45 A)	220971	220997	
		420168 (65 A)		420169 (65 A)			
		220976 (65-125 A)		220975 (125 A)			
Quantity in kit		2	1	1	4	6	
Essential cutting kit - 851475 or 851476 (ohmic) (30-125 A)	Machine	420168 (45-65 A) 220976 (65-125 A)	220977 or 420156 ohmic	420158 (65 A) 420169 (105 A)	220975	220971	220997



Minimum order quantity		1	1	5	5	1
Consumable type	Torch type	Shield/deflector	Retaining cap	Nozzle	Electrode	Swirl ring
Max removal gouging ¹ (65-125 A)	Hand/Machine	420112	220977	420001	220971	220997
Max control gouging ² (65-125 A)	Hand/Machine	420509				

¹The Max removal gouging shield is designed for aggressive metal removal, a deep gouge profiles and extreme metal washing.

²The Max control gouging shield is designed for more precise metal removal, shallower gouge profiles and light metal washing.

See pages 64-65 for current system part number information.